



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3108-9

Job Sheet 180549



Part No: D3108-9

Job Qty: 12 ea

Part Name: Decal



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/10/18

Job Tracking No:

Due Date: 7/18/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV B1 Replaces BHT P/N: 212-072-635-101 IPP B 04.03.08 Material for Step 2 Changed KJ/DS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	7/18/18	7/18/18	0.00	0.00	Purchasing		
110	Packaging	12 pcs	7/18/18	7/18/18	0.00	0.00	Packaging2		DAS
120	QC	12 pcs	7/18/18	7/18/18	0.00	0.00	QC6	DAS 38	
130	Packaging	12 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-1	6 9-89	JUL 17 2018
140	QC21-SA	12 Ea	7/18/18	7/18/18	0.00	0.00	QC21	21 9-89	JUL 17 2018

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

PO 640437

213

JUL 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3108-9P	Decal D3108-9	12 pcs (1 ea)	100-Purchasing	Sn92739

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3108-9P	12	0	0

Part Specifications

Specifications could not be found.

Plex 7/10/18 8:49 AM dart.baker.diane



Container No: S092759



Part: D3108-9

Job No: 180549

Serial No/Batch: S092759

Revision:

Inspector:

Exp Date:

Instructions:

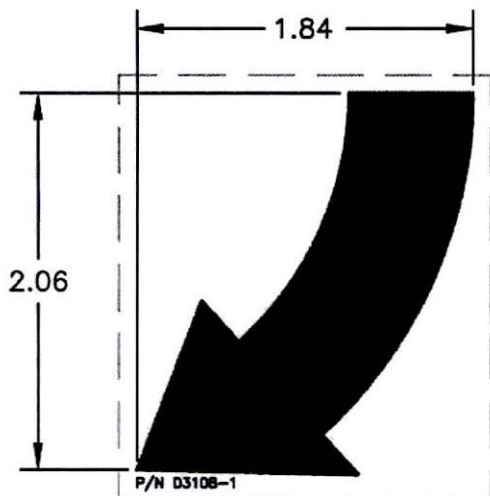
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/17/18



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3108	REV. B SHEET 1 OF 2
DATE 02.04.01		TITLE DECAL	SCALE 1:1
A	02.04.01	NEW ISSUE	
B	02.04.17	ADD -7/-9; ADD TRIM LINES	
B1	04.05.11	CHANGE MATERIAL ON D3108-9	

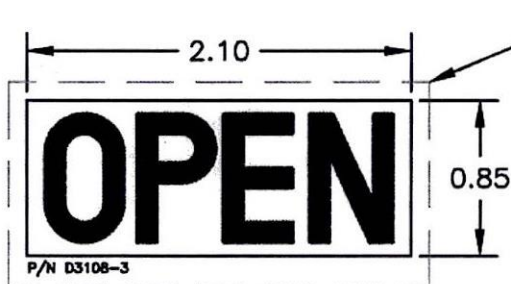
RELEASED
02.04.22



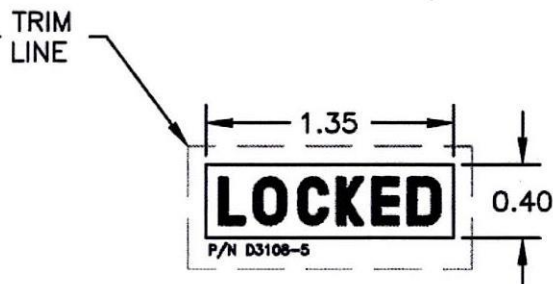
D3108-1
(REPLACES BHT P/N 31-057-3EH)



D3108-2
(REPLACES BHT P/N 31-057-4EH)



D3108-3
(REPLACES BHT P/N 31-042-7BHF)



D3108-5
(REPLACES BHT P/N 31-042-13DHF)

NOTES:

MATERIAL: BLACK LETTER ON WHITE ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM
#8522CP OR AVERY IPM #2031

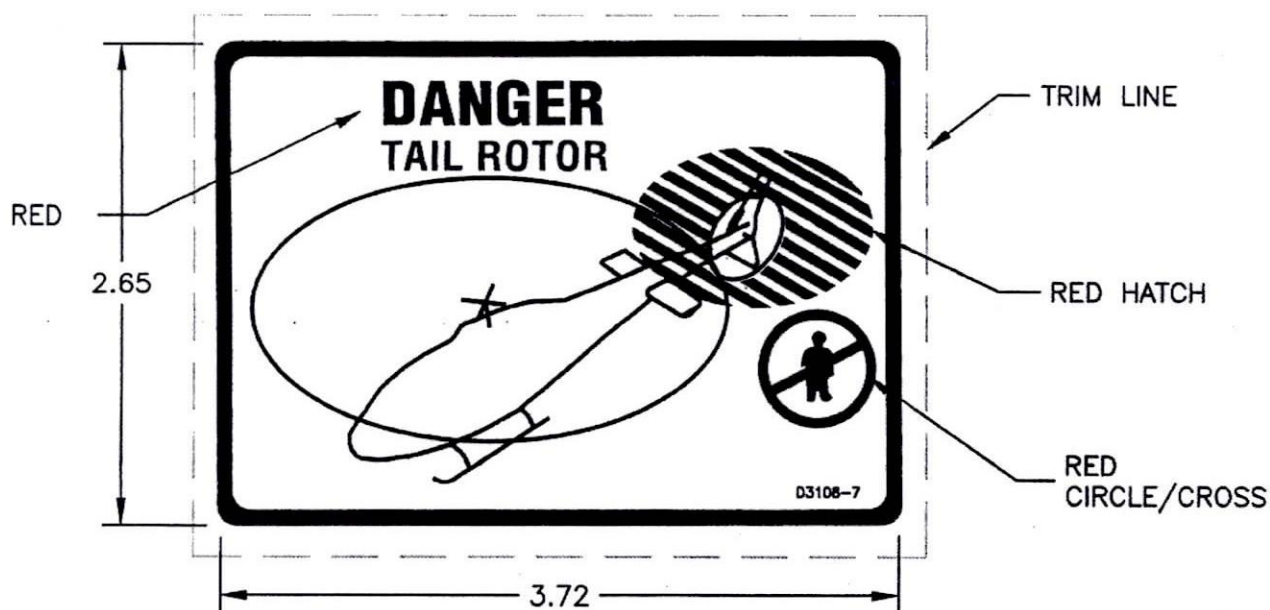
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



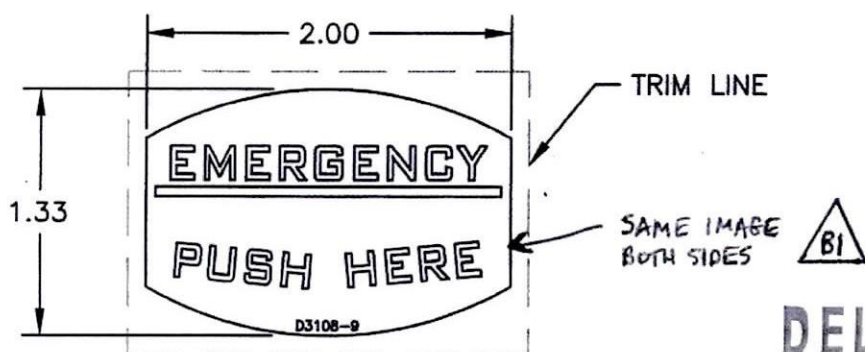
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3108	REV. B SHEET 2 OF 2
DATE 02.04.17	TITLE DECAL	SCALE 1:1	



D3108-7
(REPLACES BHT P/N 31-072-1
AND PREMIER P/N 083-81000-25)

NOTES:

MATERIAL: BLACK (EXCEPT FOR RED AS NOTED) ARTWORK ON WHITE ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES



D3108-9
(REPLACES BHT P/N 212-072-635-101)

NOTES:

MATERIAL: WHITE LETTER ON RED ADHESIVE BACK. *MANUFACTURED FROM FLEXCON 4 MIL CLASSIC PLUS CLEAR VINYL WITH FLEXCON FLEXTON WHITE BARRIER FILM*
~~MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031~~
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040437

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040437

PO Date: 7/10/18

Due Date: 7/17/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUL 10 2018

conf.

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180548	D2985P			Label D2985 As Per Dwg D2985 Rev.B	Firmed	-	7/17/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
2	180549	D3108-9P			Decal D3108-9 As Per Dwg D3108 Rev. B	Firmed	-	7/17/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
3	180550	D3938-3P			Placard D3938-3 As Per Dwg D3938 Rev. B	Firmed	-	7/17/18	12 Ea	0 Ea	12 Ea	\$6.6666/Ea	\$80.00
4	180551	D4085-3P			Placard, Instructions D4085-3 As Per Dwg D4085 Rev.C	Firmed	-	7/17/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
5	180552	RBD3309-3P			Label, Grease Slides RBD3309-3 As Per Dwg. RBD3309-3 Rev. 2	Firmed	-	7/17/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00

Grand Total: \$400.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

d.B. CX

Plex 7/10/18 9:05 AM dart.baker.diane

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46526
Date: 07/16/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
6	D2985P.	13.3333		13.3333	80.00
12	D3108-9P.	6.6667		6.6667	80.00
12	D3938-3P.	6.6667		6.6667	80.00
12	D4085-3P.	6.6667		6.6667	80.00
6	RBD3309-3P.	13.3333		13.3333	80.00
	PO# 040437				
	Attn: Diane Baker				
	Subtotal:				400.00
	H - HST				
	HST				52.00
Thank you for your business / Merci de faire affaire avec nous					

DAS
38
9-89

Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	452.00
Comment: WO23183			Amount Paid	0.00
Sold By:			Amount Owning	452.00

*** CERTIFICATE of CONFORMITY***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>PO# 040437</u>	<u>W00#23183</u>			
Description (Part Name): <u>Decals.</u>			Quantity: <u>6, 12, 12, 12, 6</u>	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>July 16, 2019.</u>				
Authority: <u>3m</u>				
Approval: <u>Valerie Yang</u>		Date: (yyyy/mm/dd) <u>2018/07/16</u>		
Signature: <u>Val</u>		Title: <u>office admin.</u>		

DAS
38
9-89